

**Garant**

**Indexable insert for turning WCHX 040104, for "5 in 1" turning and boring tools, Type: SM**

**Order data**

Order number	268474 SM
GTIN	4045197470362
Item class	21K

**Description****Suitable for:**

Boring tool No. 268463 – 268468, size 8.

**Technical description**

Cutting speed $v_c$ main application	110 - 220 m/min
Corner radius	0.2 mm
Secondary application	M
Main application	P
Cutting speed $v_c$ secondary application	110 - 140 m/min
Type	SM
Grade	HB7120
Tool material	Carbide
ISO code indexable insert	WCHX 040104
Number of changes/inserts	3

suitable for tool dia. $D_c$	8 mm
Type of product	Indexable insert for turning